# **SX250**

# MOISTURE TOLERANT SMOOTHING COMPOUND



# KEY BENEFITS SUMMARY

- Suitable for use below a damp proof membrane
- High compressive strength for heavy traffic applications
- Shrinkage compensated
- Can be mixed with clean aggregate
- Protein and OPC free

# PRODUCT INFORMATION

#### **Description**

SX250 is a pre-smoothing and repair compound for clean, sound, porous substrates.

#### **Usage/Purpose**

SX250 is specifically designed for preparation of interior applications and can be applied by hand or by pump.

### Colour

Beige powder

#### **Packaging**

25 kg plastic lined reinforced paper sack

#### **Application Thickness**

3 - 50 mm

#### **Standards**

All aspects of the installation must be in accordance with the requirements of BS 8204, BS 8203 (Installation of Resilient Floor Coverings) or BS 5325 (Installation of Textile Floor Coverings) and supplementary specifications.

#### **Accreditations**

Complies with HTM 61 requirements

# **Declaration of Performance**

SX250-20140122

#### **Protective Equipment**

USE IN WELL VENTILATED CONDITIONS and ensure all recommended protective equipment is worn during handling & use of this product. Do not breathe dust. Contains Portland cement. Skin contact with wet cement, fresh concrete or mortar may cause irritation, dermatitis or burns. For full recommendation, refer to safety data sheet.

# **Moisture Testing**

(in accordance with British Standards 8203)

- Suitable for application on substrates with <75 % RH.</li>
- It is recommended that a moisture test is conducted prior to the application of SX250. For further details or to arrange for a moisture test please contact Tremco CPG UK Limited Technical Services.

#### **Preparation**

- Ensure all surfaces to be coated are clean, dry, frost free and free from grease, oil, dirt, dust, loose friable material and any other contaminants (coating, laitance, etc.).
- Heavy shot blasting; scabbling or floor planing is recommended.
- Any surface hardener or curing compounds should be thoroughly removed prior to the application of SX250. For full details of surface preparation contact Tremco CPG UK Limited Technical Services.

#### **Priming**

Use CS175 Epoxy Primer for Porous Substrates as a primer in all cases. See separate data sheet for application. When using SX250, the CS175 should be allowed to dry and overlaid within 24 hours.

#### **Mixing**

Mix by hand or using an electric drill and paddle. Add 4.25 litres of water to the mixing vessel and add the 25 kg of SX250 powder while mixing to ensure a smooth flowing consistency ensuring all particles are well mixed. Do not add additional water as this will reduce the performance of the final screed.

## **Application**

Material should be trowelled smooth before the application of a TREMCO surface membrane.

#### **Protection on Completion**

Ensure the screed is not subject to draughts during the first 6 hours of curing as this may lead to cracking and crazing. Tape up doorways with polythene to prevent air movement. Prevent contamination by following trades (e.g. plastering), including water spillage.

#### **Cleaning**

Immediately after use all tools and equipment should be cleaned with water. Cured material can be removed mechanically or by acid etching.



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# **Please Note**

Not suitable for use at ambient temperatures below +5°C or over +30°C.

## **Health & Safety Precautions**

Safety data sheet must be read and understood before use.

## **Contract Application**

Tremco CPG UK Limited Limited has a network

of nationwide approved installers and provides full technical assistance on specific site applications.

#### **Availability**

Direct from Tremco CPG UK Limited (see back of leaflet for address and telephone details), or via local and national distributors.

#### **Technical Service**

Tremco CPG UK Limited has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Services on 01942 251400.

# **Guarantee/Warranty**

Tremco CPG UK Limited products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with Tremco CPG UK Limited written instructions and (b) in any application recommended by Tremco CPG UK Limited, but which is proved to be defective, will be replaced free of charge.

No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct.

Tremco CPG UK Limited Limited reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.

# TECHNICAL DATA

| PROPERTY                         | RESULT   |
|----------------------------------|--|
| Composition                      | A blend of special cements, graded fillers and modified polymers   |
| Open Time/Workability (at +20°C) | up to 25 minutes   |
| Pot Life (at 20°C)               | 20 minutes   |
| Compressive Strength             | 1 day 18 N/mm <sup>2</sup><br>7 days 32 N/mm <sup>2</sup><br>28 days 37 N/mm <sup>2</sup>                                      |
| Flexural Strength                | 1 day 3.0 N/mm <sup>2</sup><br>7 days 4.4 N/mm <sup>2</sup><br>28 days 6.3 N/mm <sup>2</sup>                                   |
| Coverage                         | Approximately 5 m² per 25 kg sack at 3 mm thickness  |
| Cure Time (at 20°C)              | Approximately 2 - 4 hours for foot traffic and 8 - 12 hours for application of damp proof membrane, floor covering and loading |
| Storage                          | Store in dry, shaded conditions between +5°C and +35°C   |
| Shelf Life                       | 6 months when stored as recommended in original unopened packaging   |
|                                  | High temperatures and humidity will lead to a reduced shelf life   |

